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## MICROBIOLOGICAL SPOILAGE OF MEAT PRODUCTS: CAUSES AND PREVENTIVE MEASURES

ANALYSIS OF MODERN SCIENCE AND INNOVATION

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**Abstract**: Meat products are highly perishable due to their rich nutrient composition and high water activity, making them an ideal medium for microbial growth. This paper explores the primary causes of microbiological spoilage in meat, including contamination by bacteria such as Pseudomonas, Salmonella, Listeria monocytogenes, and Clostridium perfringens. The study examines environmental, handling, and storage factors that contribute to microbial proliferation. Furthermore, preventive measures such as temperature control, hygienic processing, packaging technologies, and the use of natural preservatives are discussed. Understanding the mechanisms and risk factors of spoilage is essential to ensuring food safety and extending the shelf life of meat products.

**Keywords:** Meat spoilage, microorganisms, food safety, preservation, Listeria, hygiene, refrigeration, packaging, contamination, shelf life.

Meat and meat products are among the most nutritious yet highly perishable food items. Their high protein content, moisture, and neutral pH provide an ideal environment for the growth of various spoilage microorganisms. Microbiological spoilage not only causes significant economic losses but also poses serious risks to public health due to the potential development of pathogenic bacteria and toxins. Studies have shown that improper handling, inadequate refrigeration, and poor hygienic practices during processing are among the key contributors to microbial contamination in meat products (Jay et al., 2020). Therefore, identifying the causes and implementing effective prevention strategies is essential to ensuring food safety and prolonging shelf life.

Microbiological spoilage of meat occurs when bacteria, yeasts, or molds multiply on meat surfaces or within tissues, degrading its quality and safety. This degradation is influenced by environmental factors such as temperature, humidity, and packaging conditions.

1. Pseudomonas spp. – Aerobic Spoilage Bacteria (Chilled meat)

Pseudomonas fluorescens and Pseudomonas fragi are dominant spoilage bacteria under aerobic refrigerated storage  $(0-7^{\circ}C)[1]$ 

Example:









In a study by Ercolini et al. (2006), fresh beef stored at 4°C in air reached spoilage levels (>10<sup>7</sup> CFU/g) within 5 days due to Pseudomonas growth, resulting in a sour smell, greenish discoloration, and slime formation. These spoilage traits are caused by the degradation of amino acids into ammonia, hydrogen sulfide, and other volatile compounds.

2. Clostridium perfringens – Anaerobic Spoilage in Vacuum-Packaged Meat

This bacterium thrives in low-oxygen environments such as vacuum-packed or cooked meat stored improperly.

Example: Vacuum-packed cooked beef stored at 25°C for 12 hours without rapid cooling allowed C. perfringens growth to exceed 10<sup>6</sup> CFU/g (Juneja et al., 1999), which is enough to produce enterotoxins causing food poisoning[2]

3. Listeria monocytogenes – Psychrotrophic Pathogen

Unlike many pathogens, Listeria can grow at refrigeration temperatures (as low as  $0-4^{\circ}$ C).

Example: In a 2015 Canadian study, L. monocytogenes was detected in 7.5% of presliced deli meats, even when stored at 4°C. This bacterium may not cause spoilage symptoms but can lead to severe listeriosis in vulnerable populations (e.g., pregnant women, elderly).

4. Spoilage in Minced Meat – High Surface Area = Rapid Growth

Minced meat spoils faster due to increased surface area and oxygen exposure.

Example: Ground beef stored at 10°C for 24 hours showed a tenfold increase in Enterobacteriaceae count, with sensory spoilage signs (odor, color change) evident after 36 hours (Zhao et al., 2019).

Problems:

Lack of Cold Chain Control:

In many developing countries, consistent cold storage from slaughterhouses to retail is not maintained, leading to rapid microbial spoilage.

Poor Hygiene Practices During Processing:

Manual handling, use of contaminated equipment, and cross-contamination between raw and cooked products increase the microbial load.

Inadequate Consumer Awareness:

Many consumers do not understand the importance of proper meat storage or expiration dates, increasing the risk of consuming spoiled products.

Limited Use of Modern Preservation Technologies:

Small and medium meat producers often lack access to modified atmosphere packaging (MAP), natural antimicrobial treatments, or irradiation [3]

Microbiological spoilage of meat products is a critical issue in the global food industry, especially given the high perishability of meat and its susceptibility to microbial

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contamination. The presence of nutrients such as proteins, amino acids, and water makes meat an ideal substrate for the growth of spoilage and pathogenic microorganisms. Bacteria such as Pseudomonas spp., Clostridium spp., Listeria monocytogenes, and Salmonella spp. are among the most frequently identified agents responsible for sensory deterioration, health hazards, and economic losses.

The analysis reveals that spoilage is often accelerated by factors such as inadequate refrigeration, improper handling, lack of sanitation, and insufficient awareness among both producers and consumers. For instance, a slight increase in storage temperature can drastically reduce the shelf life of meat, while cross-contamination during processing stages can introduce harmful pathogens. Moreover, the risks are particularly high in regions where food safety regulations are poorly enforced or technological resources are limited.

Preventive measures, including the implementation of strict hygiene protocols, cold chain maintenance, and the use of advanced packaging technologies (e.g., vacuum packaging, modified atmosphere packaging), have demonstrated significant potential in controlling spoilage and extending the freshness of meat products. Scientific approaches such as the Hazard Analysis and Critical Control Points (HACCP) system help to identify and manage risks effectively at each stage of production and distribution.

Furthermore, consumer education plays a vital role. Many food safety incidents are attributed to improper storage or cooking practices at the household level. Therefore, awareness campaigns, clear product labeling, and better communication between producers and consumers are essential components of a comprehensive food safety strategy.

In conclusion, addressing microbiological spoilage in meat products requires a multidisciplinary approach that combines microbiological knowledge, food technology, regulatory enforcement, and public education. By adopting best practices in processing, storage, and handling, it is possible to not only improve product quality and safety but also reduce food waste and enhance public health outcomes on a broader scale.

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